

NOTICE OF MEETING

INDIANA INTELLIGENCE FUSION CENTER EXECUTIVE COMMITTEE EXECUTIVE SESSION

DATE: WEDNESDAY, NOVEMBER 2, 2011

TIME: 1:00 PM – 1:15 PM EDT

**PLACE: INDIANA GOVERNMENT CENTER SOUTH
302 W. WASHINGTON STREET
INDIANAPOLIS, IN 46204**

CONFERENCE ROOM 1&2

The Indiana Intelligence Fusion Center Executive Committee will meet to discuss information and intelligence intended to prevent, mitigate, or respond to the threat of terrorism as authorized under I.C. § 5-14-1.5-6.1(b)(13).